TOYOTA
Embroidery Systems

Keep this form for your records

Oil Maintenance Schedule for TOYOTA Embroidery Machines

Date		✔	Date		✔
	Every 4 hours 1			Every 4 hours 1	
	Daily (8 hours) 1, 2, 3			Daily (8 hours) 1, 2, 3	
	Every 4 hours 1			Every 4 hours 1	
	Daily (8 hours) 1, 2, 3			Daily (8 hours) 1, 2, 3	
	Every 4 hours 1			Every 4 hours 1	
	Daily (8 hours) 1, 2, 3			Daily (8 hours) 1, 2, 3	
	Every 4 hours 1			Every 4 hours 1	
	Daily (8 hours) 1, 2, 3			Daily (8 hours) 1, 2, 3	
	Every 4 hours 1			Every 4 hours 1	
	Weekly (40 hrs) 1, 2, 3, 4, 5, 6			Monthly 1, 2, 3, 4, 5, 6, 7, 8	
	Every 4 hours 1			Every 3 Months Lightly Grease 1, 2, 3, 4, 5	
	Daily (8 hours) 1, 2, 3				
	Every 4 hours 1				
	Daily (8 hours) 1, 2, 3				
	Every 4 hours 1				
	Daily (8 hours) 1, 2, 3				
	Every 4 hours 1				
	Daily (8 hours) 1, 2, 3				
	Every 4 hours 1				
	Weekly (40 hrs) 1, 2, 3, 4, 5, 6				
	Every 4 hours 1				
	Daily (8 hours) 1, 2, 3				
	Every 4 hours 1				
	Daily (8 hours) 1, 2, 3				
	Every 4 hours 1				
	Daily (8 hours) 1, 2, 3				
	Every 4 hours 1				
	Weekly (40 hrs) 1, 2, 3, 4, 5, 6				

Legend

1 Rail on rotary hook
2 Presser foot drive shaft
3 Needle bar drive shaft
4 Needle bar drive shaft - presser foot
5 Inside the arm
6 Needle bar
7 Inside the cylinder bed
8 Felt Packing (needle bar)

Use the CHARLESTON Code for Stitch Count on Machine

C H A R L E S T O N
9 8 7 6 5 4 3 2 1 0

For full color instructions on oiling and greasing your machine visit www.pantograms.com - General Embroidery Tips

Date	Stitch Count	Date	Stitch Count
	000		000
	000		000
	000		000
	000		000
	000		000

A tune-up on your embroidery machine by a certified TOYOTA technician is recommended once a year.